

ExxonMobil™ HD 5702

(Legacy name: Paxon™ AA60-003)

High Density Polyethylene

Product Description

ExxonMobil™ HD 5702 is a medium molecular weight distribution high density polyethylene which is characterized by high stiffness, excellent melt uniformity, and chemical inertness.

General

Availability ¹	- Latin America - North America
Additive	- Thermal Stabilizer: Yes - Antistatic: No
Applications	- Food Packaging - Liquid Food Containers for Milk, Water and Juices - Thermoformed Parts - Thin Gauge Sheet
Form(s)	Pellets
Revision Date	09/26/2022

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.957 g/cm ³	0.957 g/cm ³	ASTM D4883
Melt Index (190°C/2.16 kg)	0.25 g/10 min	0.25 g/10 min	ASTM D1238

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Deflection Temperature Under Load (DTUL) at 66psi - Unannealed	174 °F	79 °C	ASTM D648
Vicat Softening Temperature	264 °F	129 °C	ASTM D1525
Peak Melting Temperature	274 °F	135 °C	ExxonMobil Method

Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield	4600 psi	32 MPa	ASTM D638
Elongation at Break	540 %	540 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant	230000 psi	1600 MPa	
Tangent	200000 psi	1400 MPa	
Environmental Stress-Crack Resistance 100% Igepal	20 hr	20 hr	ASTM D1693
Durometer Hardness (15 sec)	60	60	ASTM D2240

Impact	Typical Value (English)	Typical Value (SI)	Test Based On
Charpy Notched Impact Strength -4°F (-20°C)	8.2 ft-lb/in ²	17 kJ/m ²	ISO 179
73°F (23°C)	8.2 ft-lb/in ²	17 kJ/m ²	

Additional Information

ExxonMobil™ HD 5702 is NSF® -51 Certified and UL recognized

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

All molded properties were measured on compression molded plaques.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

ExxonMobil™ HD 5702
High Density Polyethylene

For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

©2025 ExxonMobil. ExxonMobil, the ExxonMobil logo, the interlocking "X" device and other product or service names used herein are trademarks of ExxonMobil, unless indicated otherwise. This document may not be distributed, displayed, copied or altered without ExxonMobil's prior written authorization. To the extent ExxonMobil authorizes distributing, displaying and/or copying of this document, the user may do so only if the document is unaltered and complete, including all of its headers, footers, disclaimers and other information. You may not copy this document to or reproduce it in whole or in part on a website. ExxonMobil does not guarantee the typical (or other) values. Any data included herein is based upon analysis of representative samples and not the actual product shipped. The information in this document relates only to the named product or materials when not in combination with any other product or materials. We based the information on data believed to be reliable on the date compiled, but we do not represent, warrant, or otherwise guarantee, expressly or impliedly, the merchantability, fitness for a particular purpose, freedom from patent infringement, suitability, accuracy, reliability, or completeness of this information or the products, materials or processes described. The user is solely responsible for all determinations regarding any use of material or product and any process in its territories of interest. We expressly disclaim liability for any loss, damage or injury directly or indirectly suffered or incurred as a result of or related to anyone using or relying on any of the information in this document. This document is not an endorsement of any non-ExxonMobil product or process, and we expressly disclaim any contrary implication. The terms "we," "our," "ExxonMobil Product Solutions" and "ExxonMobil" are each used for convenience, and may include any one or more of ExxonMobil Product Solutions Company, Exxon Mobil Corporation, or any affiliate either directly or indirectly stewarded.

exxonmobilchemical.com